



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		864308T01	MANIFOLD ASSEMBLY, Exhaust	2		
2	22	42861 1	FITTING, Pipe (.750-14 - Brass)	8		
3	22	39072 1	PLUG, Pipe (.125-27) Brass	2		
4	19	864689	PLUG, Expansion	3		
5	27	33395	GASKET	2		2,4
6	10	53728	SCREW, (.375-16 x 4.625)	8		
7	22	863804	FITTING, (.750-14)	2	(Closed Cooling)	
8	22	863786A 1	FITTING ASSEMBLY, Drain	2	(Standard Cooling)	
9	25	47632	O-RING, (1.112 x .103)	1		
10	30	863129	BALL	1		
11		862994T	FITTING	1		
12	27	864850A 1	GASKET, Elbow(Restrictor)	2	(Standard Cooling)	
12	27	864549A 1	GASKET, Elbow(Block Off)	2	(Closed Cooling)	
13		864591T02	ELBOW ASSEMBLY, Exhaust	2		
14	19	864689	PLUG, Expansion	3		
15	22	73379	PLUG, (.250-18)	1		
16	22	42861 1	FITTING, Pipe (.750-14 - Brass)	2		
17	22	864623A 1	FITTING, Barb (With Tapped Fitting)	1		
17	22	92499T	FITTING, (45 Degree)	1		
18	10	864665	SCREW, (.375-16 x 7.50)	8		
19		864263	BRACKET, Flushing Attachment	1		
20		864929A 3	RISER EXTENSION KIT (3 In. Wai	1	(Standard Cooling)	
20		864929A 4	RISER EXTENSION KIT (3 In. Wai	1	(Closed Cooling)	
21	27	864850A 1	GASKET, Restrictor	2	(Standard Cooling)	
21	27	864549A 1	GASKET, Block Off	2	(Closed Cooling)	
21	27	864547A 1	GASKET, Full Flow	2	(With Risers Only)	
22	22	863804	FITTING, (.750-14)	2		
23	10	864378	SCREW, Torx (.250-20 x .375)	1		
24	10	864702	BOLT, (3/8-16 x 10-1/2 in.)	8		
25		863714T	BRACKET, ECM Mounting	1		
26	12	34714	WASHER	8		
27	10	860008	SCREW, Torx (.250-20 x .625)	1		
28		864908A 1	RISER EXTENSION KIT (6 In. Wai	1	(Standard Cooling)	
28		864908A 2	RISER EXTENSION KIT (6 In. Wai	1	(Closed Cooling)	
29	10	864665	SCREW, (.375-16 x 7.50)	8		
30	27	864850A 1	GASKET, Restrictor	2	(Standard Cooling)	
30	27	864549A 1	GASKET, Block Off	2	(Closed Cooling)	
30	27	864547A 1	GASKET, Full Flow	2	(With Risers Only)	
31	22	42861 1	FITTING, Pipe (.750-14 - Brass)	2		
32	12	34714	WASHER	8		
33		863714T01	BRACKET, ECM Mounting	1		